



spare part SIPLUS HCS4300 POM4320 busbar mounting (UL) with 9 outputs each max. 6000 W (at 400 V AC)

General information	
Product type designation	POM4320
Installation type/mounting	
Mounting type	Busbar mounting
Mounting position	vertical
Type of ventilation	Self-ventilation
Supply voltage	
Type of supply voltage	AC
Rated value (AC)	400 V; Phase - phase
• Relative negative tolerance	10 %
• Relative positive tolerance	30 %
2nd rated value (AC)	480 V; Phase - phase
• Relative negative tolerance	25 %
• Relative positive tolerance	8 %
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
• Relative symmetrical tolerance	5 %
Mains buffering	
• Recovery time after power failure, typ.	1 s
Connection method	
• Design of electrical connection for supply voltage	Busbar mounting, 3-pole + PE
Input voltage	
device version of the power supply for electronics	Power supply via CIM
Power	
Active power input, max.	8 W
Power electronics	
Type of load	Ohmic load
Power capacity, max.	64.8 kW; At 480 V AC
• For phase against phase with fan at 40 °C, max.	64.8 kW; At 480 V AC
Switching capacity current per phase, max.	80 A
Short-time withstand current (SCCR) acc. to UL 508A	100 kA
Control of heating elements	
• Half-wave control	Yes
• Soft start	Yes
• Phase control	No
Load connection type	
• Star connection with neutral conductor (single-phase)	No
• Open delta connection (single-phase)	Yes; Incoming fuse contained in the device

<ul style="list-style-type: none"> • closed delta connection (2-phase) • Closed delta connection (3-phase) • Star connection with neutral conductor (2-phase) • star connection without neutral conductor (3-phase) • 2-pole switching 	No
Setpoint input	
<ul style="list-style-type: none"> • Percent • Watts 	Yes
Heating power	No
<ul style="list-style-type: none"> • Number of digital outputs • Number of heating elements per output, max. • Output voltage for heating power • 2nd output voltage for heating power • Power carrying capacity per output, min. • Power carrying capacity per output, max. <ul style="list-style-type: none"> — for heating elements with high inrush current, max. • Output current for heating power • Melting I²t value • Design of short-circuit protection per output • Design of overvoltage protection 	9 1 400 V 480 V 240 W; At 480 V AC 7 200 W; At 480 V AC 4 000 W; At 480 V AC 15 A; max. 400 A ² ·s Melting fuse 20 A Transil Diode
Connection method	
<ul style="list-style-type: none"> • Design of electrical connection at output for heating and fan <ul style="list-style-type: none"> — Connectable conductor cross-sections, solid — Connectable conductor cross-sections, finely stranded with wire end processing — Connectable conductor cross-sections for AWG cables, stranded 	plug, 3-pole with spring-type terminal, push-in 1x (0.2 ... 10 mm ²) 1x (0.25 ... 6 mm ²) 1x (24 ... 8)
Interfaces	
Interfaces/bus type	system interface
Interrupts/diagnostics/status information	
Number of status displays	12
LED status display	LED green = ready, LED yellow = heating on/off, LED red = error display, LED red = error for each channel
Diagnostics function	Voltage diagnostics
Diagnoses	
<ul style="list-style-type: none"> • Fuse blown • Load failure • Triac error • Switch-off threshold for internal device temperature • Parallel-connected heating elements • Rotating field fault • Communication error • Supply voltage not connected • Line voltage outside the permissible range • Frequency outside the permissible range • Fault current too high 	Yes Yes Yes Yes No Yes Yes Yes Yes Yes No
Integrated Functions	
Monitoring functions	
<ul style="list-style-type: none"> • Temperature monitoring • Type of temperature monitoring 	Yes NTC thermistor
Measuring functions	
<ul style="list-style-type: none"> • Voltage measurement • Current measurement • Fault current detection 	Yes No No
Potential separation	
Design of electrical isolation between the outputs	Optocoupler and/or protective impedance between main circuit and PELV
Isolation	No
Overvoltage category	III

Degree of pollution	2		
EMC			
EMC interference emission	Limit value in accordance with IEC 61000-6-4:2007 + A1:2011		
Electrostatic discharge acc. to IEC 61000-4-2	4 kV contact discharge / 8 kV air discharge		
Field-related interference acc. to IEC 61000-4-3	10 V/m (80 ... 1 000 MHz), 3 V/m (1.4 ... 2.0 GHz), 1 V/m (2.0 ... 2.7 GHz)		
Conducted interference due to burst acc. to IEC 61000-4-4	2 kV power supply lines, 2 kV load lines		
Conducted interference due to surge acc. to IEC 61000-4-5	on supply and load lines: 1 kV symmetric, 2 kV unsymmetric		
Conducted interference due to high-frequency radiation acc. to IEC 61000-4-6	10 V (0.15 ... 80 MHz)		
Degree and class of protection			
IP degree of protection	IP20		
Standards, approvals, certificates			
CE mark	Yes		
UL approval	Yes		
RCM (formerly C-TICK)	Yes		
KC approval	Yes		
EAC (formerly Gost-R)	Yes		
China RoHS compliance	Yes		
reference designation according to IEC 81346-2 (2009)	Q		
Ambient conditions			
Ambient temperature during operation			
• min.	0 °C		
• max.	55 °C		
Ambient temperature during storage/transportation			
• Storage, min.	-25 °C		
• Storage, max.	70 °C		
• Transportation, min.	-25 °C		
• Transportation, max.	70 °C		
Air pressure acc. to IEC 60068-2-13			
• Operation, min.	860 hPa		
• Operation, max.	1 080 hPa		
• Storage, min.	660 hPa		
• Storage, max.	1 080 hPa		
Altitude during operation relating to sea level			
• Installation altitude above sea level, max.	2 000 m		
Relative humidity			
• Operation at 25 °C, max.	95 %		
• Operation at 50 °C, max.	50 %; 95 % at 25 °C, decreasing linearly to 50 % at 50 °C		
Vibrations			
• Vibration resistance during operation acc. to IEC 60068-2-6	10 ... 58 Hz / 0.075 mm, 58 ... 150 Hz / 1 g		
• Vibration resistance during storage acc. to IEC 60068-2-6	5 ... 8.5 Hz / 3.5 mm, 8.5 ... 500 Hz / 1 g		
Shock testing			
• Shock resistance during operation acc. to IEC 60068-2-27	15 g / 11 ms / 3 shocks/axis		
• Shock resistance during storage acc. to IEC 60068-2-29	25 g / 6 ms / 1 000 shocks/axis		
Dimensions			
Width	104 mm		
Height	340 mm		
Depth	250 mm		
Classifications			
		Version	Classification
	eClass	16	27-24-40-06
	eClass	14	27-24-40-06
	eClass	12	27-24-40-06
	eClass	9.1	27-24-40-01
	eClass	9	27-24-40-01
	eClass	8	27-24-26-90

eClass	7.1	27-24-26-90
eClass	6	27-24-26-90
ETIM	10	EC002982
ETIM	9	EC002982
ETIM	8	EC002982
ETIM	7	EC002982

Approvals / Certificates

General Product Approval	EMV
--------------------------	-----



last modified:

3/13/2026