



Figure similar

SIPLUS ET 200SP CPU 1512SP F-1 based on 6ES7512-1SM03-0AB0 with conformal coating -40...+70 °C . central processing unit with work memory 600 KB for program and 2 MB for data, 1st interface: PROFINET IRT with 3-port switch, 25 ns bit performance, SIMATIC Memory Card required, BusAdapter required for port 1 and 2

General information	
Product type designation	CPU 1512SP F-1 PN
Firmware version	
• FW update possible	Yes
based on	6ES7512-1SM03-0AB0
Product function	
• I&M data	Yes; I&M0 to I&M3
• Module swapping during operation (hot swapping)	Yes; Multi-hot swapping
• Isochronous mode	Yes; only with PROFINET; with minimum OB 6x cycle of 500 µs
• SysLog	Yes
Engineering with	
• STEP 7 TIA Portal configurable/integrated from version	see entry ID: 109746275
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
• Mains/voltage failure stored energy time	10 ms
Input current	
Current consumption (rated value)	0.48 A
Current consumption, max.	0.7 A
Inrush current, max.	1.34 A; Rated value
I ² t	0.3 A ² ·s
Power	
Infeed power to the backplane bus	8.05 W
Power loss	
Power loss, typ.	3.5 W
Storage	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	600 kbyte
• integrated (for data)	2 Mbyte

Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	2 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	600 kbyte
FC	
• Number range	0 ... 65 535
• Size, max.	600 kbyte
OB	
• Size, max.	600 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	1
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— can be set	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— can be set	Yes
S7 timer	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Flag	
• Size, max.	16 kbyte

• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
• Retentivity adjustable	Yes
• Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
• Number of subprocess images, max.	32
Address space per module	
• Address space per module, max.	288 byte; For input and output data respectively
Address space per station	
• Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• Integrated	1
• via CM	0
Rack	
• Modules per rack, max.	82; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules; > 60 °C ambient temperature: CPU + 16 modules + server module + 16 ET 200AL modules
• Quantity of operable ET 200SP modules, max.	64; > 60 °C ambient temperature: 16 modules
• Quantity of operable ET 200AL modules, max.	16
• Number of lines, max.	1
PtP CM	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• on DP, device	Yes; Via CM DP module
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module

Optical interface	Yes; via BusAdapter
1. Interface	
Interface types	
<ul style="list-style-type: none"> • RJ 45 (Ethernet) • Number of ports • integrated switch • BusAdapter (PROFINET) 	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45 3; 1. integr. + 2. via BusAdapter Yes Yes
Protocols	
<ul style="list-style-type: none"> • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy 	Yes; IPv4 Yes Yes Yes Yes; Optionally also encrypted Yes Yes
PROFINET IO Controller	
Services	
<ul style="list-style-type: none"> — Isochronous mode — Direct data exchange — IRT — Dynamic Frame Packing (DFP) — PROFIenergy — Prioritized startup — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times — PROFINET Security Class 	Yes Yes; Requirement: IRT and isochronous mode (MRPD optional) Yes Yes Yes; per user program Yes; Max. 32 PROFINET devices 128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 64 128 128 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data 1
Update time for IRT	
<ul style="list-style-type: none"> — for send cycle of 250 µs — for send cycle of 500 µs — for send cycle of 1 ms — for send cycle of 2 ms — for send cycle of 4 ms — With IRT and parameterization of "odd" send cycles 	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 µs of the isochronous OB is decisive 500 µs to 8 ms 1 ms to 16 ms 2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
Update time for RT	
<ul style="list-style-type: none"> — for send cycle of 250 µs — for send cycle of 500 µs — for send cycle of 1 ms — for send cycle of 2 ms — for send cycle of 4 ms 	250 µs to 128 ms 500 µs to 256 ms 1 ms to 512 ms 2 ms to 512 ms 4 ms to 512 ms
PROFINET IO Device	
Services	
<ul style="list-style-type: none"> — Isochronous mode — IRT — Dynamic Frame Packing (DFP) — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 	No Yes No Yes; per user program Yes Yes 4 Yes; per user program Yes; per user program

2. Interface

Interface types	
• RS 485	Yes; Via CM DP module
• Number of ports	1
Protocols	
• PROFIBUS DP master	Yes
• PROFIBUS DP device	Yes
• SIMATIC communication	Yes
PROFIBUS DP master	
• Number of connections, max.	48; Of which 4 each reserved for ES and HMI
• max. number of DP devices	125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— Equidistance	No
— Isochronous mode	No
— activation/deactivation of DP devices	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• Autonegotiation	Yes
• Autocrossing	Yes
• Industrial Ethernet status LED	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
• Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
• Number of connections reserved for ES/HMI/web	10
• Number of connections via integrated interfaces	88
• Number of connections per CP/CM	32
• Number of S7 routing paths	16
Redundancy mode	
• PROFINET system redundancy (S2)	No
• PROFINET system redundancy (R1)	No
• H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
• PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
• Data record routing	Yes
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes

<ul style="list-style-type: none"> — Data length, max. — UDP multicast • DHCP • DNS • SNMP • DCP • LLDP • Encryption 	2 kbyte; 1 472 bytes for UDP broadcast Yes; max. 78 multicast circuits Yes Yes Yes Yes Yes Yes; Optional
Web server	
<ul style="list-style-type: none"> • HTTP • HTTPS • web API — Number of sessions, max. — number of simultaneous HTTP calls, max. — HTTP request body, max. 	Yes; Standard and user pages Yes; Standard and user pages 50 4 131 072 byte
OPC UA	
<ul style="list-style-type: none"> • Runtime license required • OPC UA Client <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC-UA-NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max. — Number of elements for one call of OPC-UA-NameSpaceGetIndexList, max. — Number of elements for one call of OPC-UA-MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC-UA-MethodCall, max. — Number of inputs/outputs when calling OPC-UA-MethodCall, max. • OPC UA Server <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — GDS support (certificate management) — Number of sessions, max. — Number of accessible variables, max. — Number of registerable nodes, max. — Number of subscriptions per session, max. — Sampling interval, min. — Publishing interval, min. — Number of server methods, max. — Number of inputs/outputs per server method, max. — Number of monitored items, recommended max. — Number of server interfaces, max. — Number of nodes for user-defined server interfaces, max. • Alarms and Conditions 	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1 5 5 000 100 20 Yes; data access (read, write, subscribe), method call, alarms & condition (A&C), custom address space, role-based access control Yes available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss "anonymous" or by user name & password Yes 32 50 000 10 000 50 100 ms 200 ms 20; max. 20 concurrently running jobs each for asynchronous instructions OPC-UA-ServerMethodPre and OPC-UA-ServerMethodPost 20 4 000; for 1 s sampling interval and 1 s send interval 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace" 15 000 Yes

— Number of program alarms	100
— Number of alarms for system diagnostics	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
number of subscriptions, max.	250
number of tags/attributes for subscriptions, max.	2 000
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
• Number of program alarms	600
• Number of alarms for system diagnostics	100
• Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	Yes
Number of breakpoints	8
Profiling	Yes
Status/control	
• Status/control variable	Yes; without fail-safe
• Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
• Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes; without fail-safe
• Forcing, variables	peripheral inputs/outputs (without fail-safe)
• Number of variables, max.	200
Diagnostic buffer	
• present	Yes
• Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
• Number of configurable Traces	4
• Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• Monitoring of the supply voltage (PWR-LED)	Yes
• Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
• Number of available Motion Control resources for technology objects	1 120
• Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40

<ul style="list-style-type: none"> Positioning axis <ul style="list-style-type: none"> Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) 	11 14
Controller <ul style="list-style-type: none"> PID_Compact PID_3Step PID-Temp 	Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
Counting and measuring <ul style="list-style-type: none"> High-speed counter 	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
<ul style="list-style-type: none"> Performance level according to ISO 13849-1 SIL acc. to IEC 61508 	PLe SIL 3
Probability of failure (for service life of 20 years and repair time of 100 hours)	
<ul style="list-style-type: none"> Low demand mode: PFDavg in accordance with SIL3 High demand/continuous mode: PFH in accordance with SIL3 	< 2.00E-05 < 1.00E-09
Security	
PROFINET Security Class	1
signed firmware update	Yes
Secure Boot	Yes
safely removing data	Yes
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. 	-40 °C; = Tmin (incl. condensation/frost) 70 °C; = Tmax -40 °C; = Tmin 50 °C; = Tmax
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Relative humidity	
<ul style="list-style-type: none"> With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	
<ul style="list-style-type: none"> Resistant to commercially available coolants and lubricants 	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
<ul style="list-style-type: none"> to biologically active substances according to EN 60721-3-3 to chemically active substances according to EN 60721-3-3 to mechanically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
<ul style="list-style-type: none"> to biologically active substances according to EN 60721-3-6 to chemically active substances according to EN 60721-3-6 to mechanically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna) Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
<ul style="list-style-type: none"> Against chemically active substances acc. to EN 60654-4 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 	Yes; Class 3 (excluding trichlorethylene) Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul style="list-style-type: none"> Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!

Conformal coating			
<ul style="list-style-type: none">• Coatings for printed circuit board assemblies acc. to EN 61086• Protection against fouling acc. to EN 60664-3• Military testing according to MIL-I-46058C, Amendment 7• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Class 2 for high reliability		
	Yes; Type 1 protection		
	Yes; Discoloration of coating possible during service life		
	Yes; Conformal coating, Class A		
Configuration			
Programming			
Programming language			
— LAD	Yes; incl. failsafe		
— FBD	Yes; incl. failsafe		
— STL	Yes		
— SCL	Yes		
— CFC	No		
— GRAPH	Yes		
Know-how protection			
<ul style="list-style-type: none">• User program protection/password protection• Copy protection• Block protection	Yes		
	Yes		
	Yes		
Access protection			
<ul style="list-style-type: none">• protection of confidential configuration data• Protection level: Write protection• Protection level: Read/write protection• Protection level: Write protection for Failsafe• Protection level: Complete protection• User administration• Number of users• Number of groups• Number of roles	Yes		
	Yes		
	Yes		
	Yes		
	Yes		
	Yes; device-wide and centralized		
	100		
	100		
	50		
Cycle time monitoring			
<ul style="list-style-type: none">• lower limit• upper limit	adjustable minimum cycle time		
	adjustable maximum cycle time		
Dimensions			
Width	100 mm		
Height	117 mm		
Depth	75 mm		
Weights			
Weight, approx.	415 g		
Classifications			
		Version	Classification
	eClass	16	27-24-26-07
	eClass	14	27-24-26-07
	eClass	12	27-24-26-07
	eClass	9.1	27-24-26-07
	eClass	9	27-24-26-07
	eClass	8	27-24-26-07
	eClass	7.1	27-24-26-07
	eClass	6	27-24-26-07
	ETIM	10	EC001603
	ETIM	9	EC001603
	ETIM	8	EC001603
	ETIM	7	EC001603
	IDEA	4	3565
	UNSPSC	15	32-15-17-05
Approvals / Certificates			

General Product Approval

[Manufacturer Declaration](#)





[China RoHS](#)





General Product Approval

For use in hazardous locations

[TUEV](#)

[China RoHS](#)









For use in hazardous locations

Functional Safety

Maritime application

[CCC-Ex](#)

[TUEV](#)

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