



Figure similar

spare part SIPLUS S7-300 CPU 315F-2DP based on 6ES7315-6FF04-0AB0 with conformal coating, -25...+60 °C, fail-safe module with MPI integrated power supply 24 V DC, work memory 384 KB, 40 mm width, 2nd interface DP master/device Micro Memory Card required

General information	
Product type designation	CPU 315F-2 DP
based on	6ES7315-6FF04-0AB0
Product function	
• Isochronous mode	Yes
Engineering with	
• Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.2 + SP1 or higher with HSP 218 + Distributed Safety
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
• Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	3.5 A
I^2t	1 A ² ·s
Power loss	
Power loss, typ.	4.5 W
Storage	
Work memory	
• integrated	384 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
• Data management on MMC (after last programming), min.	10 a
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.05 µs
for word operations, typ.	0.09 µs

for fixed point arithmetic, typ.	0.12 μ s
for floating point arithmetic, typ.	0.45 μ s
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Number, max.	see instruction list
• Size, max.	64 kbyte
• Number of free cycle OBs	1; OB 1
• Number of time alarm OBs	1; OB 10
• Number of delay alarm OBs	2; OB 20, 21
• Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
• Number of process alarm OBs	1; OB 40
• Number of DPV1 alarm OBs	3; OB 55, 56, 57
• Number of isochronous mode OBs	1; OB 61
• Number of startup OBs	1; OB 100
• Number of asynchronous error OBs	5; OB 80, 82, 85, 86, 87
• Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
• per priority class	16
• additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
• Number	256
Retentivity	
— can be set	Yes
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 timer	
• Number	256
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte
Flag	
• Size, max.	2 048 byte

<ul style="list-style-type: none"> • Retentivity available • Retentivity preset • Number of clock memories 	Yes; MB 0 to MB 2 047 MB 0 to MB 15 8; 1 memory byte
Data blocks	
<ul style="list-style-type: none"> • Retentivity adjustable • Retentivity preset 	Yes; via non-retain property on DB Yes
Local data	
<ul style="list-style-type: none"> • per priority class, max. 	32 kbyte; Max. 2 KB per block
Address area	
I/O address area	
<ul style="list-style-type: none"> • Inputs • Outputs 	2 048 byte 2 048 byte
of which distributed	
<ul style="list-style-type: none"> — Inputs — Outputs 	2 048 byte 2 048 byte
Process image	
<ul style="list-style-type: none"> • Inputs • Outputs • Inputs, adjustable • Outputs, adjustable • Inputs, default • Outputs, default 	2 048 byte 2 048 byte 2 048 byte 2 048 byte 384 byte 384 byte
Subprocess images	
<ul style="list-style-type: none"> • Number of subprocess images, max. 	1
Digital channels	
<ul style="list-style-type: none"> • Inputs <ul style="list-style-type: none"> — of which central • Outputs <ul style="list-style-type: none"> — of which central 	16 384 1 024 16 384 1 024
Analog channels	
<ul style="list-style-type: none"> • Inputs <ul style="list-style-type: none"> — of which central • Outputs <ul style="list-style-type: none"> — of which central 	1 024 256 1 024 256
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
<ul style="list-style-type: none"> • integrated • via CP 	1 4
Number of operable FMs and CPs (recommended)	
<ul style="list-style-type: none"> • FM • CP, PtP • CP, LAN 	8 8 10
Rack	
<ul style="list-style-type: none"> • Racks, max. • Modules per rack, max. 	4 8
Time of day	
Clock	
<ul style="list-style-type: none"> • Hardware clock (real-time) • retentive and synchronizable • Backup time • Deviation per day, max. • Behavior of the clock following POWER-ON • Behavior of the clock following expiry of backup period 	Yes Yes 6 wk; At 40 °C ambient temperature 10 s; Typ.: 2 s Clock continues running after POWER OFF the clock continues at the time of day it had when power was switched off
Operating hours counter	
<ul style="list-style-type: none"> • Number • Number/Number range • Range of values • Granularity 	1 0 0 to 2 ³¹ hours (when using SFC 101) 1 h

• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• on MPI, device	Yes
• to DP, master	Yes; With DP slave only slave clock
• on DP, device	Yes
• in AS, master	Yes
• in AS, device	No
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Interfaces	
Number of PROFINET interfaces	0
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	No
Interface types	
• RS 485	Yes
• Output current of the interface, max.	200 mA
Protocols	
• MPI	Yes
• PROFIBUS DP master	No
• PROFIBUS DP device	No
• Point-to-point connection	No
MPI	
• Transmission rate, max.	187.5 kbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No
— S7 communication, as server	Yes
2. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
• Output current of the interface, max.	200 mA
Protocols	
• MPI	No
• PROFIBUS DP master	Yes
• PROFIBUS DP device	Yes
• Point-to-point connection	No
PROFIBUS DP master	
• Transmission rate, max.	12 Mbit/s
• max. number of DP devices	124; Per station
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only

— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61
— SYNC/FREEZE	Yes
— activation/deactivation of DP devices	Yes
— max. number of DP devices that can be activated/deactivated at the same time	8
— DPV1	Yes
Address area	
— Inputs, max.	2 048 byte
— Outputs, max.	2 048 byte
User data per DP device	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP device	
• GSD file	The latest GSD file is available at: https://www.modulplc.com/?s=6AG1315-6FF04-2AB0
• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	Yes; only with passive interface
• Address area, max.	32
• User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
PROFIsafe	Yes
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
• Number of GD loops, max.	8
• Number of GD packets, max.	8
• Number of GD packets, transmitter, max.	8
• Number of GD packets, receiver, max.	8
• Size of GD packets, max.	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
• User data per job, max.	180 byte; With PUT/GET
• User data per job (of which consistent), max.	240 byte; as server

S5 compatible communication	
• supported	Yes; via CP and loadable FC
Number of connections	
• overall	16
• usable for PG communication	15
— reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	15
• usable for OP communication	15
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	15
• usable for S7 basic communication	12
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, min.	0
— adjustable for S7 basic communication, max.	12
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm_S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
• Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
• Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
• Forcing, variables	Inputs, outputs
• Number of variables, max.	10
Diagnostic buffer	
• present	Yes
• Number of entries, max.	500
— can be set	No
— of which powerfail-proof	100; Only the last 100 entries are retained
• Number of entries readable in RUN, max.	
— can be set	Yes; From 10 to 499
— preset	10
Service data	
• Can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes; File E239877
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	Yes
Railway application	
• EN 50155	No
Ambient conditions	
Ambient temperature during operation	
• min.	-25 °C
• max.	60 °C

Ambient temperature during storage/transportation			
<ul style="list-style-type: none">• min.• max.	-40 °C 70 °C		
Altitude during operation relating to sea level			
<ul style="list-style-type: none">• Installation altitude above sea level, max.• Ambient air temperature-barometric pressure-altitude	2 000 m Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m)		
Relative humidity			
<ul style="list-style-type: none">• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)		
Resistance			
Use in stationary industrial systems			
<ul style="list-style-type: none">— to biologically active substances according to EN 60721-3-3— to chemically active substances according to EN 60721-3-3— to mechanically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *		
Use on ships/at sea			
<ul style="list-style-type: none">— to biologically active substances according to EN 60721-3-6— to chemically active substances according to EN 60721-3-6— to mechanically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *		
Usage in industrial process technology			
<ul style="list-style-type: none">— Against chemically active substances acc. to EN 60654-4— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Class 3 (excluding trichlorethylene) Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)		
Remark			
<ul style="list-style-type: none">— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!		
Configuration			
Configuration software			
<ul style="list-style-type: none">• STEP 7	Yes; V5.2 SP1 or higher with HW update		
Programming			
<ul style="list-style-type: none">• Command set• Nesting levels• System functions (SFC)• System function blocks (SFB)	see instruction list 8 see instruction list see instruction list		
Programming language			
<ul style="list-style-type: none">— LAD— FBD— STL— SCL— CFC— GRAPH— HiGraph®	Yes Yes Yes Yes Yes Yes Yes		
Know-how protection			
<ul style="list-style-type: none">• User program protection/password protection• Block encryption	Yes Yes; With S7 block Privacy		
Dimensions			
Width	40 mm		
Height	125 mm		
Depth	130 mm		
Weights			
Weight, approx.	290 g		
Classifications			
		Version	Classification
	eClass	16	27-24-22-07

eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval



EG-Konf.

[Manufacturer Declaration](#)



[China RoHS](#)

[TUEV](#)



UL

General Product Approval

EMV

For use in hazardous locations







RCM



IECEx



ATEX

[CCC-Ex](#)

Functional Safety

Test Certificates

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